



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	842	5941	CYLINDER BLOCK ASSEMBLY	1		28
2	19	35308	PLUG, EXPANSION - CYLINDEF	2		
3	22	64426	DRAIN COCK, CYLINDER BLOC	2		
4	19	34270	PLUG, EXPANSION - CYLINDEF	8		
-	19	45670	PLUG, EXPANSION - CYLINDEF	6		
-	22	48340	PLUG, PIPE - CYLINDER BLOCK	5		
5	17	35465	PIN, DOWEL - CYLINDER BLOC	4		
6	22	72640	PLUG, EXPANSION - CAMSHAF	1		
7	23	34984	BEARING UNIT, CAMSHAFT (FF	1		
8	23	34985	BEARING UNIT, CAMSHAFT (FF	2		
9	23	34986	BEARING UNIT, CAMSHAFT (CE	2		
10	735	5949	PISTON AND PISTON PIN ASSE	AR	USE STANDARD RING	27
10	735	5950	PISTON AND PISTON PIN ASSE	AR		27
11	39	65153	RING, PISTON - 8 SETS (STANC	8		
11	39	67126	RING, PISTON - 8 SETS (.030 O	AR		27
12	23	52205	BEARING UNIT, CRANKSHAFT	4		
12	23	52206	BEARING UNIT, CRANKSHAFT	AR		27
12	23	52207	BEARING UNIT, CRANKSHAFT	AR		27
12	23	52209	BEARING UNIT, CRANKSHAFT	AR		27
12	23	52210	BEARING UNIT, CRANKSHAFT	AR		27
13	23	52211	BEARING UNIT, CRANKSHAFT	1		
13	23	52212	BEARING UNIT, CRANKSHAFT	AR		27
13	23	52213	BEARING UNIT, CRANKSHAFT	AR		27
13	23	52215	BEARING UNIT, CRANKSHAFT	AR		27
13	23	52216	BEARING UNIT, CRANKSHAFT	AR		27
14	17	24813	PIN, DOWEL - REAR CRANKSH	1		
15	26	58203	OIL SEAL, REAR CRANKSHAFT	2		
16		52217	CAP, REAR - CRANKSHAFT BEA	1		
17		58213	CAP, INTERMEDIATE - CRANKS	3		
18		54789	CAP, FRONT - CRANKSHAFT BE	1		
19	10	54788	BOLT, CRANKSHAFT BEARING	5		
19	10	49106	BOLT, CRANKSHAFT BEARING	6		
20	16	54790	STUD, OIL PAN BAFFLE ATTAC	5		
--	17	35312	PIN, DOWEL - CRANKCASE FRI	2		
21		72638	LIFTER, HYDRAULIC VALVE - TAI	16		
22	222	4521	FLYWHEEL ASSEMBLY	1		
23	13	39131	LOCKWASHER, FLYWHEEL SCRIB	6		
24	10	49845	SCREW, FLYWHEEL TO CRANKS	6		
25		70637	DRIVE PLATE, FLYWHEEL	1		
26	10	35091	SCREW, DRIVE PLATE TO FLYW	6		
27	12	26049	LOCKWASHER, DRIVE PLATE SC	6		